



XRUN, YRUN and ZRUN outputs from servo amps need to be interfaced

ENABLE signal is presumably 5I20 output to enable servo drives

TRAVEL LIMITS flags need to be interfaced

Title		
Size	Number	Revision
A3		
Date:	13/04/2011	Sheet of
File:	C:\Documents and Settings\5i20interface\5i20doc	5 of 6