

## Set Up Parameters

Drive Type:	1398-DDM-019
Operation Mode:	Analog Velocity Input
Operation Mode Override:	Analog Velocity Input
Drive Communications:	8 Data, 1 Stop, No Parity
Baud Rate:	9600
Drive Address:	0
Motor Encoder Output:	Divide by 1

## Drive Parameters

Scale:	500 RPM/Volt
Offset:	-2 millivolts
Analog Acceleration Limit:	2000 RPM/sec
Analog Deceleration Limit:	2000 RPM/sec
Software Positive Peak Current Limit:	30.000 Amps
Software Negative Peak Current Limit:	30.000 Amps
Zero Speed:	3 RPM
Speed Window:	10 RPM
At Speed:	5000 RPM
Overspeed Fault Limit:	6000 RPM
Average Current Fault Limit:	30.000 Amps

## Input/Output Configuration

Digital Input 1:	Drive Mode Select
Digital Input 2:	Not Assigned
Digital Input 3:	Not Assigned
Digital Output 1:	Disabling Fault
Digital Output 2:	Not Assigned
Active Brake Delay:	0 msec.
Inactive Brake Delay:	0 msec.
Analog Output 1:	Current - Average
Scale:	-3.000 Amps/Volt
Offset:	0 millivolts

## Drive Tuning

P Gain:	632
I Gain:	210
Low Pass Filter:	Disabled

## Drive Information

Serial Number:	
Regulator Board Revision:	
Power Board Revision:	
Final Assembly Revision:	
Firmware Version:	1.27