



WARNING
Manufacturer appears to be switching the Neutral instead of the Hot wire.
REMEDY: after verifying, switch L/N connections on internal 24Vdc

WARNING
Manufacturer appears to be using Main Power to switch ground.
REMEDY: after verifying, rewire so Main Power switches +24V.
BEWARE: may need to reverse E100, etc. power connections as well

- Questions**
1. Is 'JT' same-as DB25 pin15?
 2. How is it. DB25 jumper didn't burn out 5V supply?
 3. Where to get 5V for Estop/Reset relay?
 4. How to put result of Estop/Reset combo on pin 15? (use 'JT'?)
 5. Why is a "stepgen" working for "Spindle relay"?
 - 6.