






10.0 NOMINAL DATA

MILD STEEL		
Thickness (mm)	Current (A)	Times (mm/min)
1	20	4500*
2	20	1550
3	20	1000
1	30	9600*
2	30	4500*
3	30	2200*
5	30	1800*
6.5	30	800
8	30	500
10	30	350

STAINLESS STEEL		
Thickness (mm)	Current (A)	Times (mm/min)
1	20	3200*
2	20	1000
3	20	600
1	30	8700*
2	30	3200*
3	30	1800*
4	30	1200*
6.5	30	700
8	30	400

ALUMINIUM		
Thickness (mm)	Current (A)	Times (mm/min)
1	20	4100*
2	20	1000
3	20	600
1	30	12000*
2	30	4000*
3	30	2400*
4	30	1500*
5	30	1300
6.5	30	850
8	30	700

* High quality cut

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Type GENESIS 30		N°	
		EN 60974-1 EN 50192	
20A/88V - 30A/92V			
	U ₀ V	I ₂	60% 100%
	340	U ₂	30A 25A 92V 90V
	U ₁ V	I ₁	21.8A 17.5A
	230 50/60 Hz		3.35KW 2.64KW
I.C.L.	H	IP 23	CE 

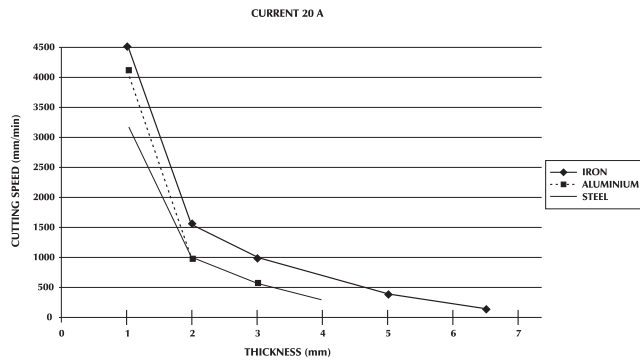


fig. 7

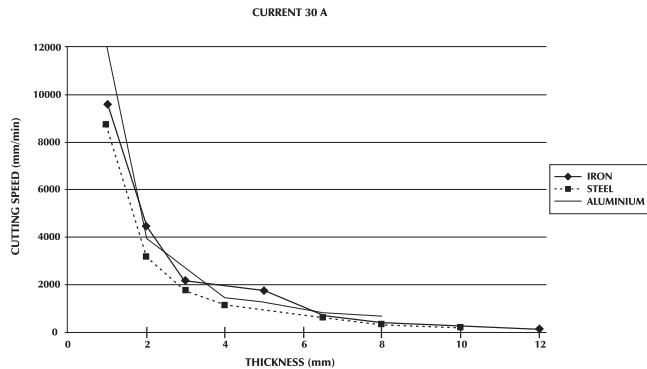


fig. 8