DB25

1. the 2nd output control
2. X axis pulse inputt
3. X axis direction setting
4. Y axis pulse input
5. Y axis direction setting
6. Z axis pulse input
7. Z axis direction setting
8. Extending axis pulse input
9. Extending axis direction setting
10. LPT input signal 1
    (corresponding IN1 on the board)
11. LPT input signal 2
    (corresponding IN2 on the board)
12. LPT input signal 3
    (corresponding IN3 on the board)

13. LPT input signal 4
    (corresponding IN4 on the board)
14. N/A
15. LPT input signal 5
    (corresponding IN5 on the board)
16. All axis enable input
17. The 1st circuitry output control
18. GND
19. GND
20. GND
21. GND
22. GND
23. GND
24. GND
25. GND

DB15

1：X axis pulse input
2：X axis direction setting
3：Y axis pulse input
4：Y axis direction setting
5：Z axis pulse input
6：Z axis direction setting
7：All axis enable input
8：Signal output for Relay/PWM control

9：Extending axis pulse output
10：Extending axis direction output
11：Extending axis enable output
12：Signal intput for Relay/PWM control
13：5V output, 20mA
14：Connect with IN1(Correspond to pin-10 of DB25)
15：Power GND