

Truth table Combimill gearbox

12Vdc inductive Input1 Input2 Input3

Gearbox shifter

A	F	F	F
B	T	F	F
C	T	T	F
D	F	T	T
E	F	F	T

Blad1

Nominal motor rpm
2850RPM 1400RPM

Rpm out at given S / gear setting

Hi	Lo	Hi >700rpm		Lo <700rpm
		S1300	S1000	S650
2500	1250	1337	1025	669
1500	750	802	616	400
900	450	481	369	240
540	270	289	222	145
325	160	173	133	86