

TB1		
Pin 1	24V	
Pin 8	gnd	
TB2		
Pin 2	X step	
Pin 4	X dir	
Pin 6	X step 5V	
Pin 8	Y step	
Pin 10	Y dir	
Pin 12	Y step 5V	
Pin 14	Z step	
Pin 16	Z dir	
Pin 18	Z step 5V	
TB3		
Pin 6	5V	
Pin 8	Tach (EncA) [jumped to Pin 14]	
Pin 9	gnd	
Pin 14	Tach (IDX-) [jumped to Pin 8]	
TB4		
Pin 1	VFD Analog common	
Pin 2	VFD 0-10VDC	
Pin 3	VFD Analog reference	
Pin 5	VFD Run/stop	
Pin 6	24V+	
Pin 7	VFD Fwd/Rev	
Pin 8	24V+	
TB5		
TB6		
Pin 1	E-stop	
Pin 2	X Limits	
Pin 3	Y Limits	
Pin 4	Z Limits	
Pin 5	Z Home	