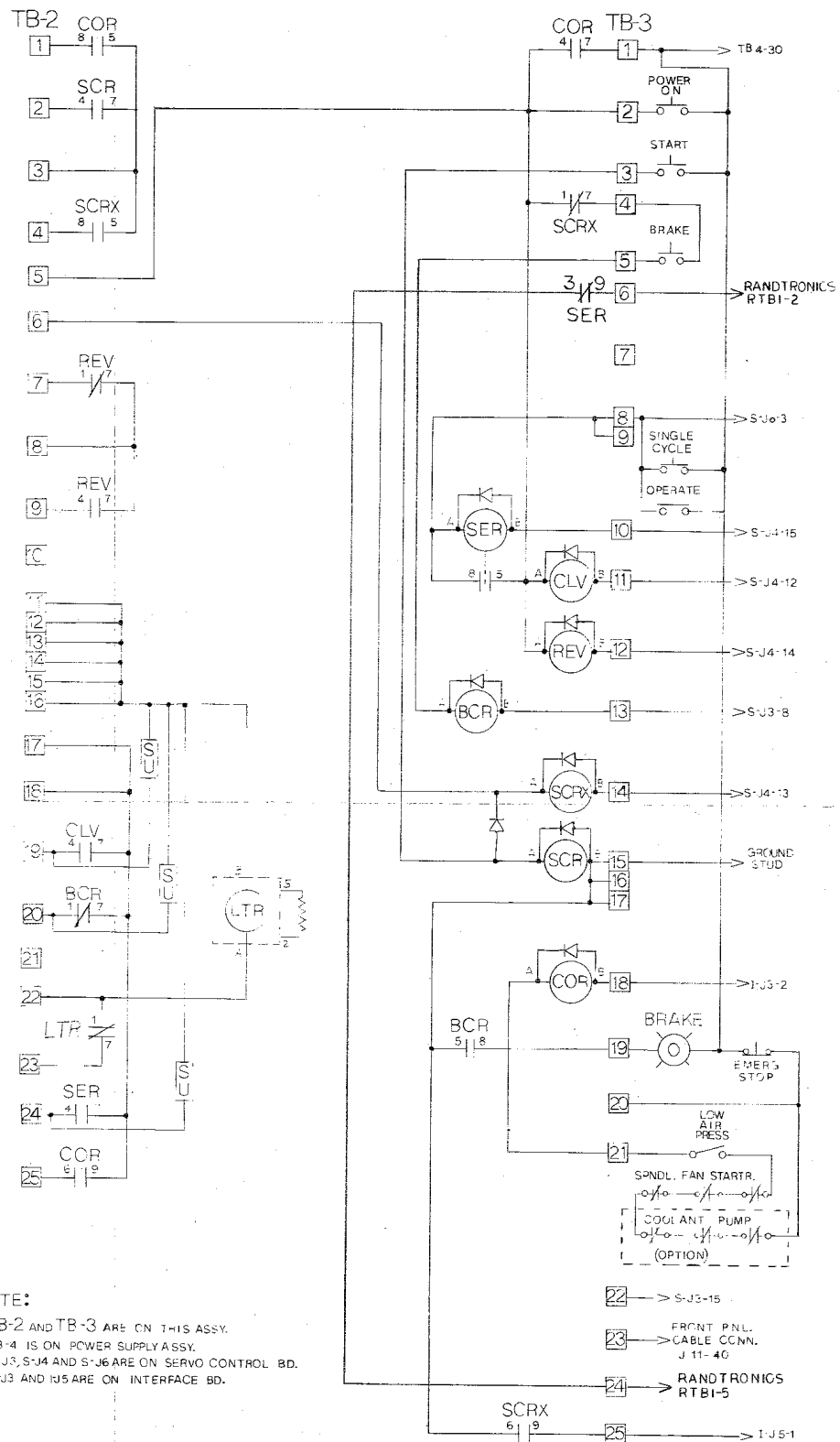


Figure 7-4 Relay Panel Schematic

7-11/7-12



NOTE:

TB-2 and TB-3 ARE ON THIS ASSY.
 TB-4 IS ON POWER SUPPLY ASSY.
 S-J-3, S-J-4 AND S-J-6 ARE ON SERVO CONTROL BD.
 I-J-3 AND I-J-5 ARE ON INTERFACE BD.

RUPCO MANUFACTURING COMPANY, INC. Indianapolis, Indiana		CNC RELAY PANEL ASSEMBLY	
Part No.	Rev.	QTY.	DATE
0021819-001	1	1	7/7/70
0021819-001	2	1	7/7/70
0021819-001	3	1	7/7/70
0021819-001	4	1	7/7/70
0021819-001	5	1	7/7/70
0021819-001	6	1	7/7/70
0021819-001	7	1	7/7/70
0021819-001	8	1	7/7/70
0021819-001	9	1	7/7/70
0021819-001	10	1	7/7/70
0021819-001	11	1	7/7/70
0021819-001	12	1	7/7/70
0021819-001	13	1	7/7/70
0021819-001	14	1	7/7/70
0021819-001	15	1	7/7/70
0021819-001	16	1	7/7/70
0021819-001	17	1	7/7/70
0021819-001	18	1	7/7/70
0021819-001	19	1	7/7/70
0021819-001	20	1	7/7/70
0021819-001	21	1	7/7/70
0021819-001	22	1	7/7/70
0021819-001	23	1	7/7/70
0021819-001	24	1	7/7/70
0021819-001	25	1	7/7/70