3.1.12
Parameters Related to
Data Input/Output

To use the FANUC floppy cassette, set the parameters shown below:

Setting : I/O = 0 (*1)
Parameter : ISO = 1

	#7	#6	#5	#4	#3	#2	#1	#0
PRM 002	1	*	*	*	*	0	*	1

PRM 552	10	(4800BPS)

	#7	#6	#5	#4	#3	#2	#1	#0
PRM 012	*	*	*	*	PRG9	*	*	*

PRG9 1 : Protects program numbers 9000 to 9999.

0 : Allows program numbers 9000 to 9999 to be edited.

	#7	#6	#5	#4	#3	#2	#1	#0
PRM 038	0	1	*	*	FLKY	*	*	*

FLKY 1 : Specifies the use of a full keyboard.

0 : Specifies the use of a standard keyboard.

(*1) A data I/O unit is selected depending on whether I/O=reader/punch interface.

Function	Related parameter number			
	I/O=0	I/O=1	I/O=2	I/O=3
Feed NFED	2.7	12.7	50.7	51.7
20 mA current loop ASR33	2.2	12.2	Unusable	
Stop bit STP2	2.0	12.0	50.0	51.0
I/O unit type setting	38.7 38.6	38.7 38.6	38.5 38.4	38.2 38.1
Connector number	M5 channel 1	M5 channel 1	M74 channel 2	M77 channel 3