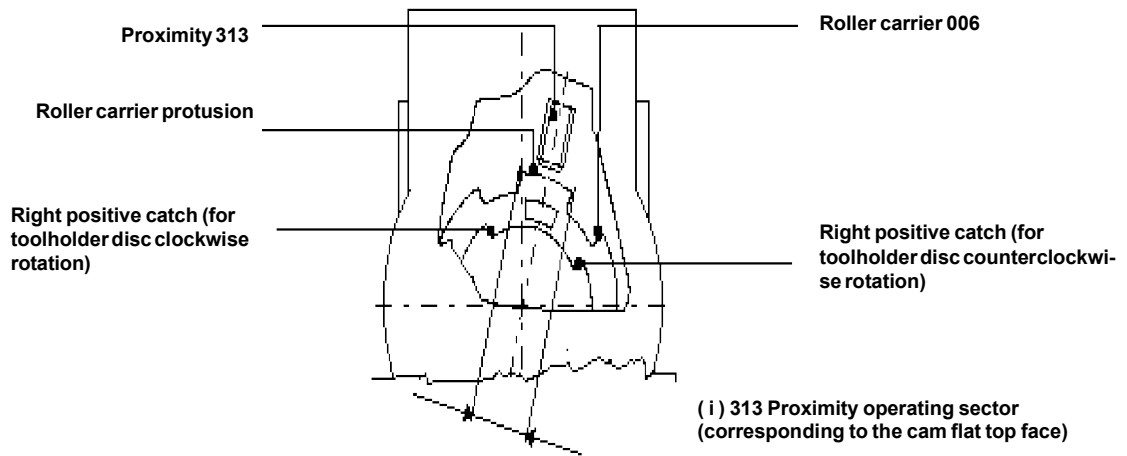
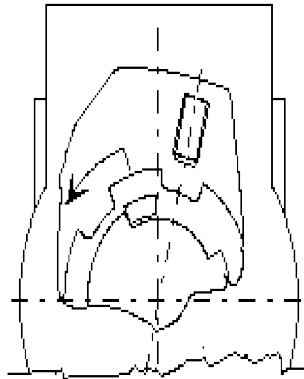




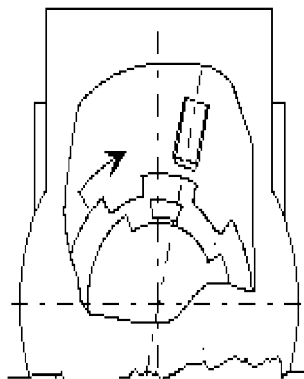
Locked turret (rollers on the cam top central part)



Released turret (the rollers are at the bottom of the cams - the Hirth coupling are released)



Locked turret (rollers at the beginning of the cam top face (313 proximity operating))



The pictures represent the stages corresponding to the toolholder disc clockwise rotation; for the counterclockwise rotation, movements are reversed.