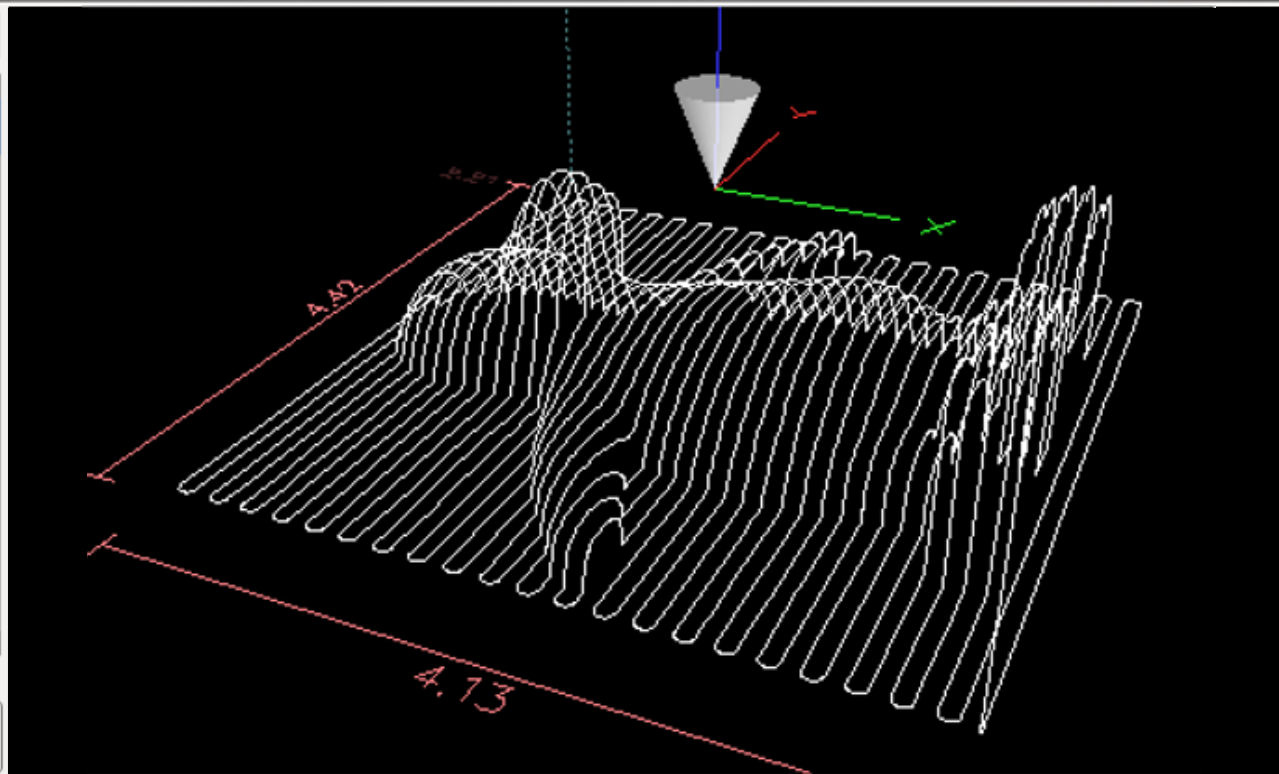


first_part_pocket-2014-10-20-13-46-49.ngc

```
1 N0010 (Filename: LinuxTestCut-Basicshapes-CandC
2 N0020 (Post processor: CandCNCPlasmaLinuxCNC
3 N0030 (Date: 28/06/2015)
4 N0040 G20 (Units: Inches)
5 N0050 F10.0
6 N0060 G90 G40
7 N0070 (Part: MixedTestCuts)
8 N0080 (Operation: Inside Offset, Text, T5: 45 amp
9 N0090 (Preset Volts: 78) (Preset AMPS: 45)
10 N0100 (Air Pressure Preset: 75)
11 N0110 (Soft pierce is off)
12 N0120 (Suggested Tip Size: 45)
13 N0130 (DTHC Delay: 1 sec)
14 N0140 (Min Cut Length for DTHC ON: 1 units)
15 N0150 M68 E0 Q900 (Global DTHC ON/OFF is ON,
16 N0160 G4 P.1
17 N0170 M68 E0 Q378 (Preset Volts set to 78 Volts)
18 N0180 G4 P.1
19 N0190 M68 E0 Q445 (Preset Amps set to 45 Amps)
20 N0200 G4 P.1
21 N0210 M68 E0 Q875 (Air pressure set to 75 PSI)
```

MDI



MAIN

FILE

CUT PARAMETERS

CONVERSATIONAL

ALARMS

07:52 PM

CYCLE START

FEEDHOLD

M1 BREAK

STOP

PIERCE AND CUT

TORCH

MACHINE

60%

JOG
100%

100%

FEED
100%

100%

RAPID
100%

WORK

DTG

X

-0.1234

0.0000

REF X

Y

12.1212

0.0000

REF Y

Z

8.0085

0.0000

REF Z

TORCH

VEL LOCK

ARC OK

VOID LOCK

ARC VOLTS

102



THC



STEP:

.0001

.0010

.0100

.1000

JOG:

CONTINUOUS

OHMIC

FLOAT

OHMIC

THC

AUTO VOLTS

ANTI DIVE

VOID SENSE

Version 1.0

EXIT