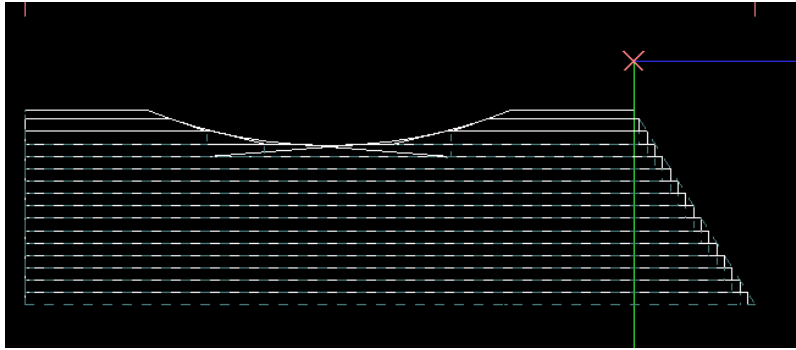
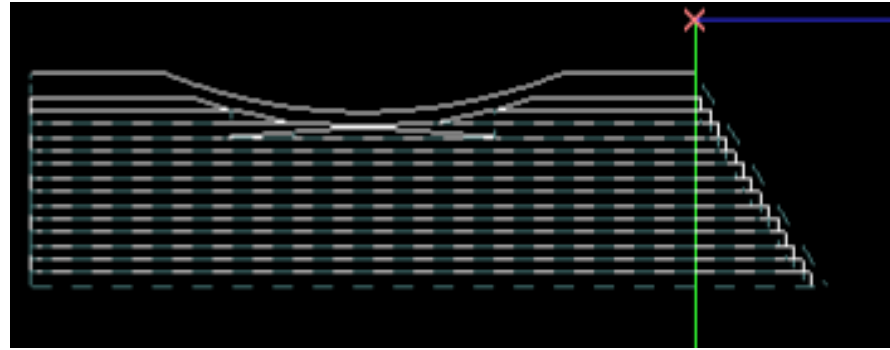


## G71



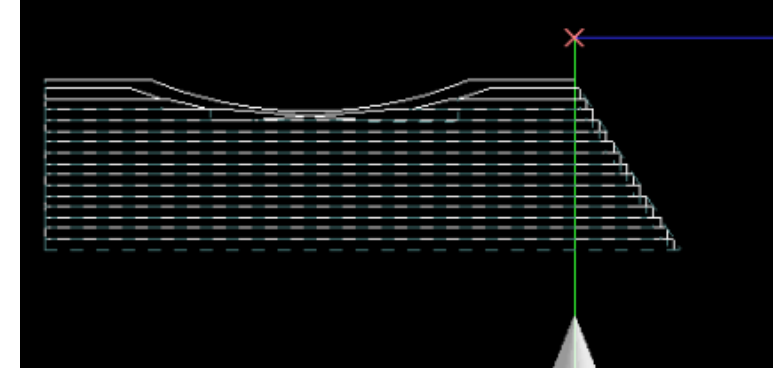
Okay

G71 Radial = 0, Axial = 0



Okay

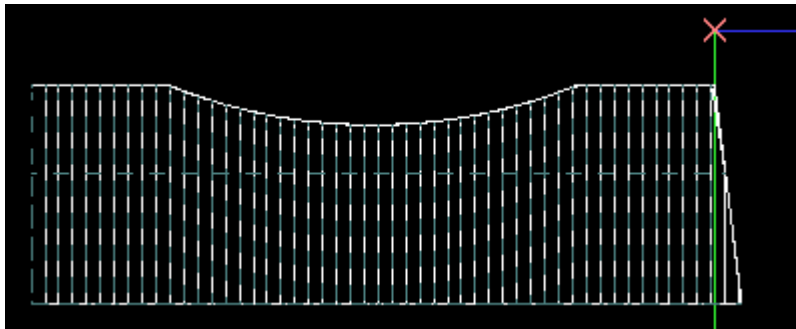
G71 Radial = 1, Axial = 0



Okay

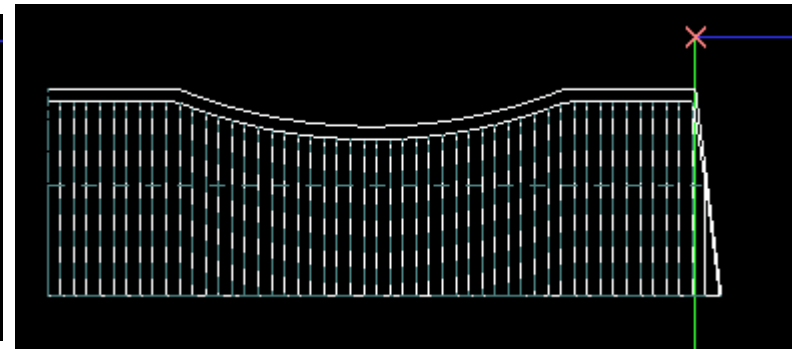
G71 Radial = 0, Axial = 2000

## G72



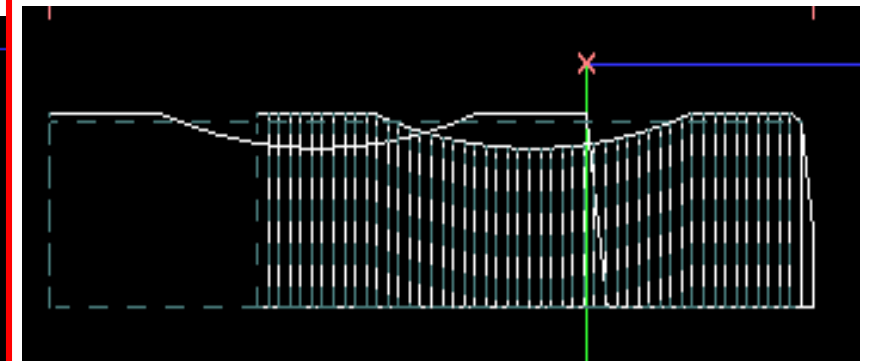
Okay

G72 Radial = 0, Axial = 0



Okay

G71 Radial = 500, Axial = 0



Issue: The cut path shifted to the right.

G71 Radial = 0, Axial = 10