

A

Flood coolant Run central lubrication Spindle tool release Mist coolant Cycle running Tool clamped

B



C

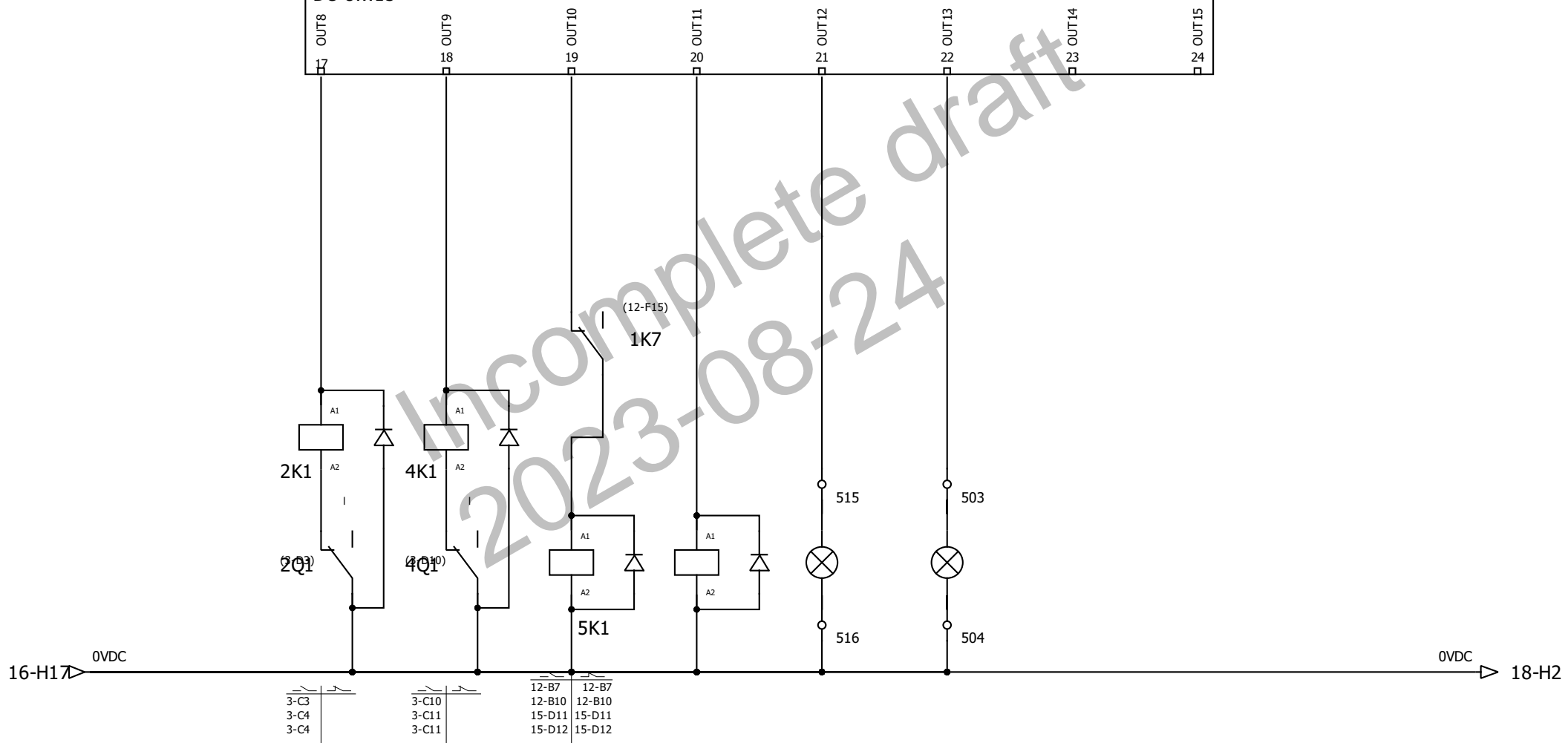
D

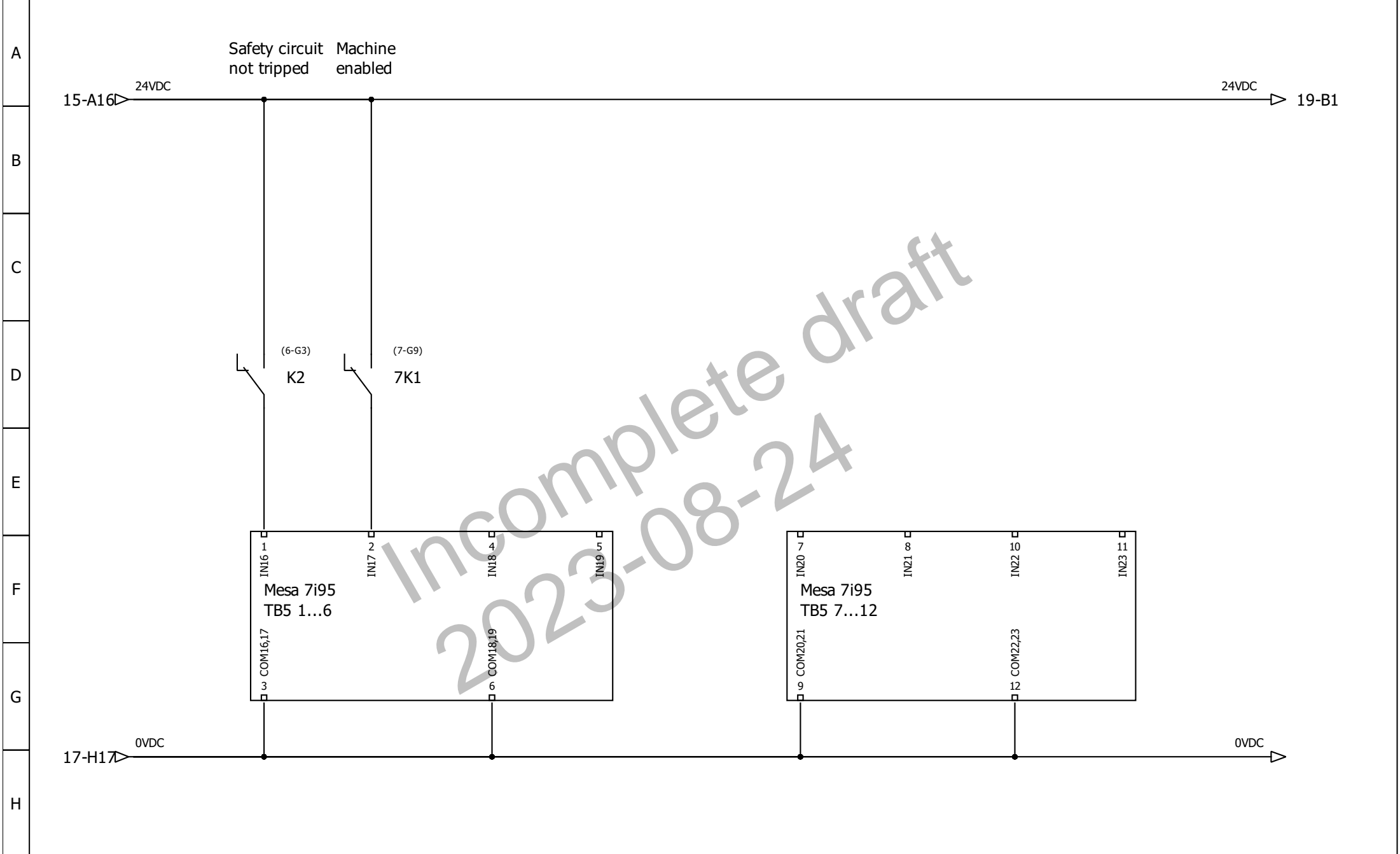
E

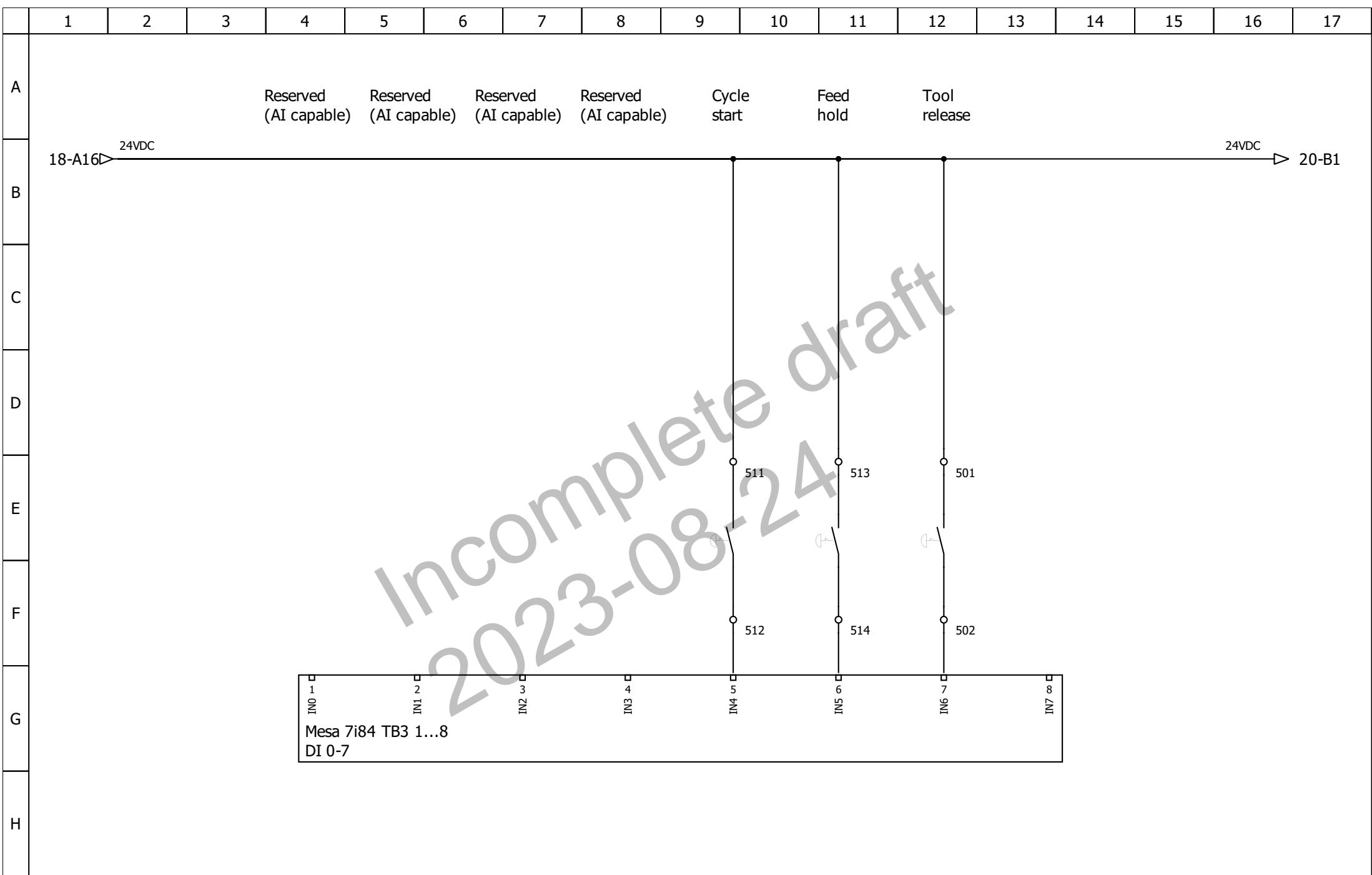
F

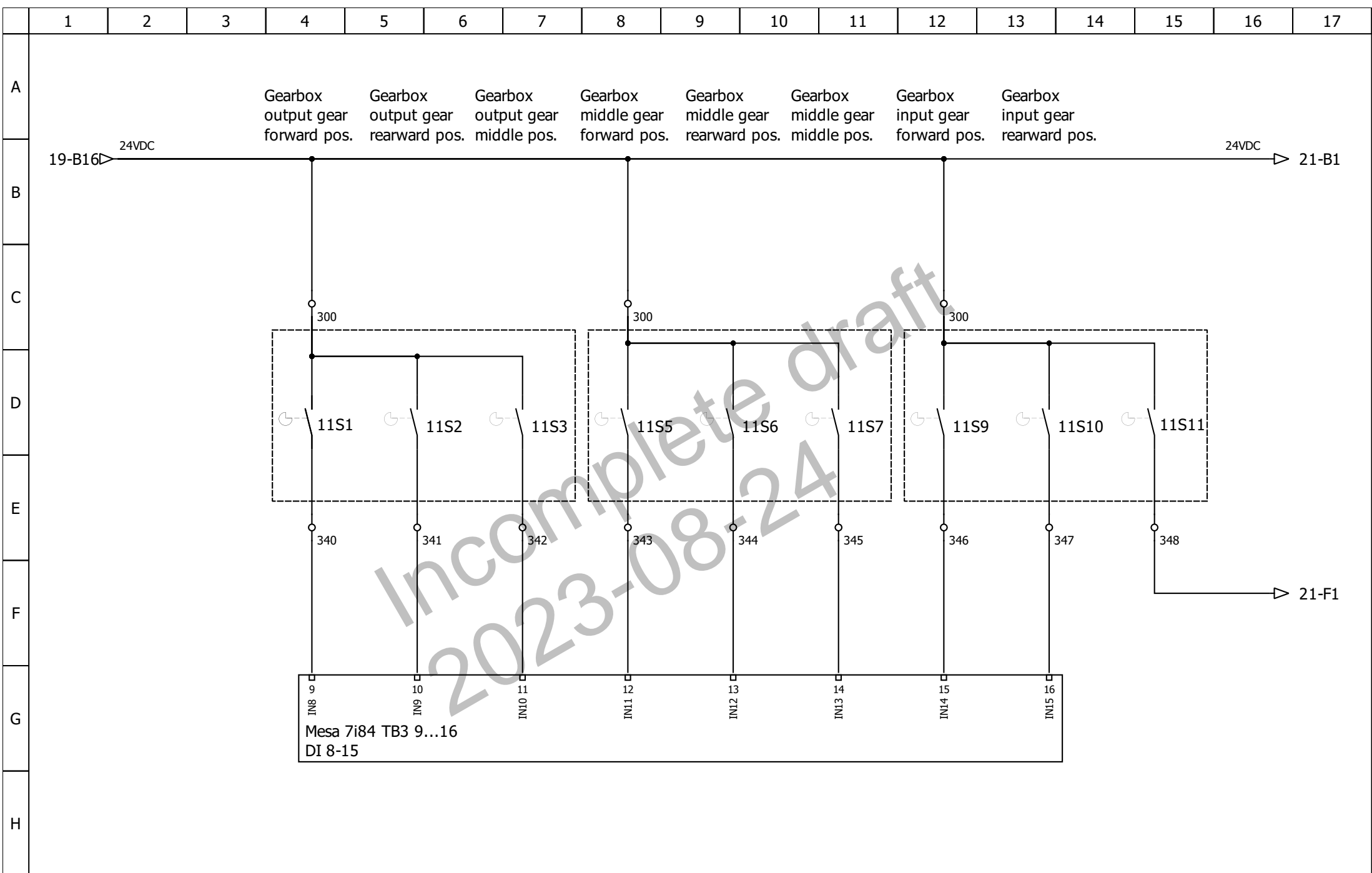
G

H



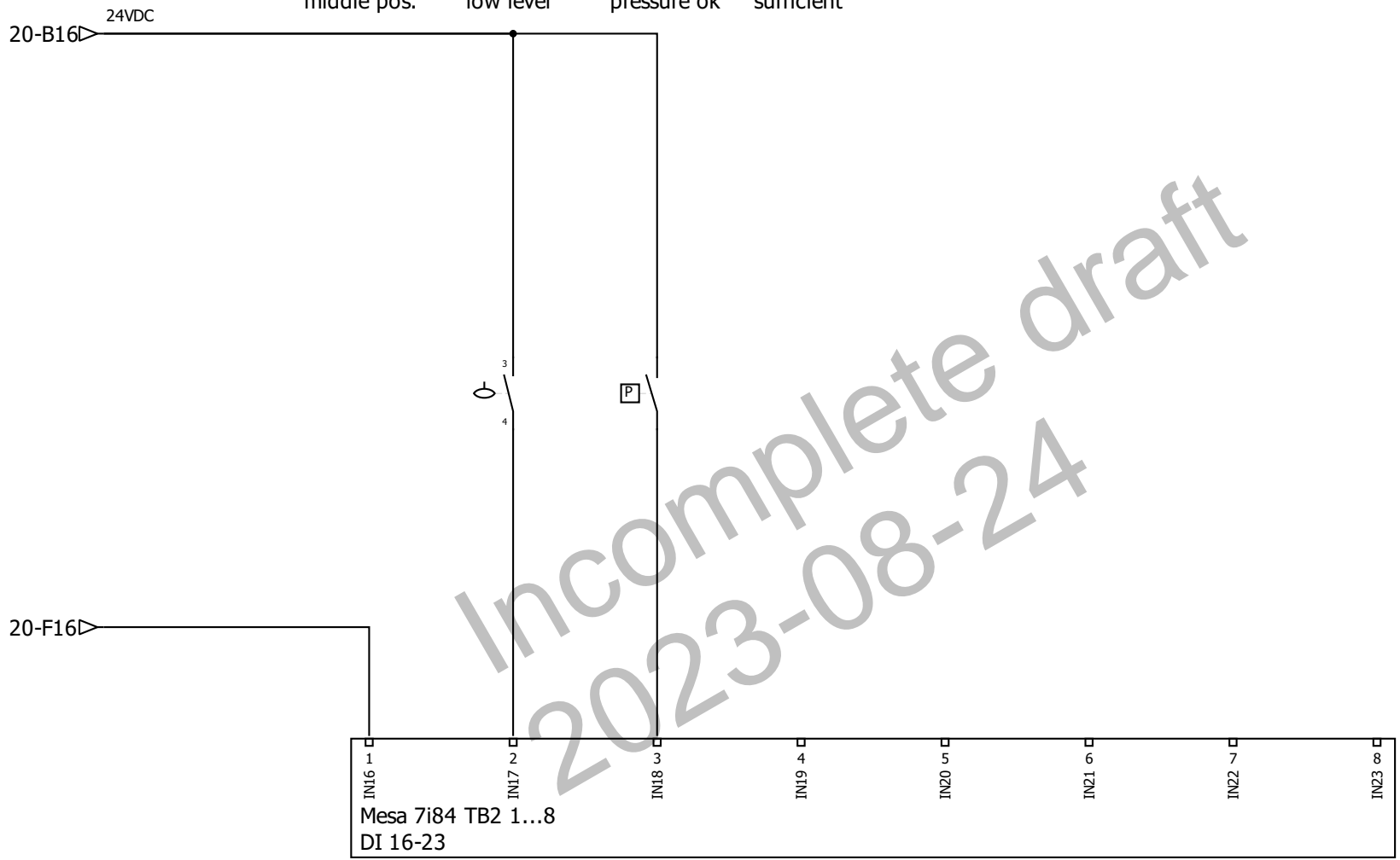




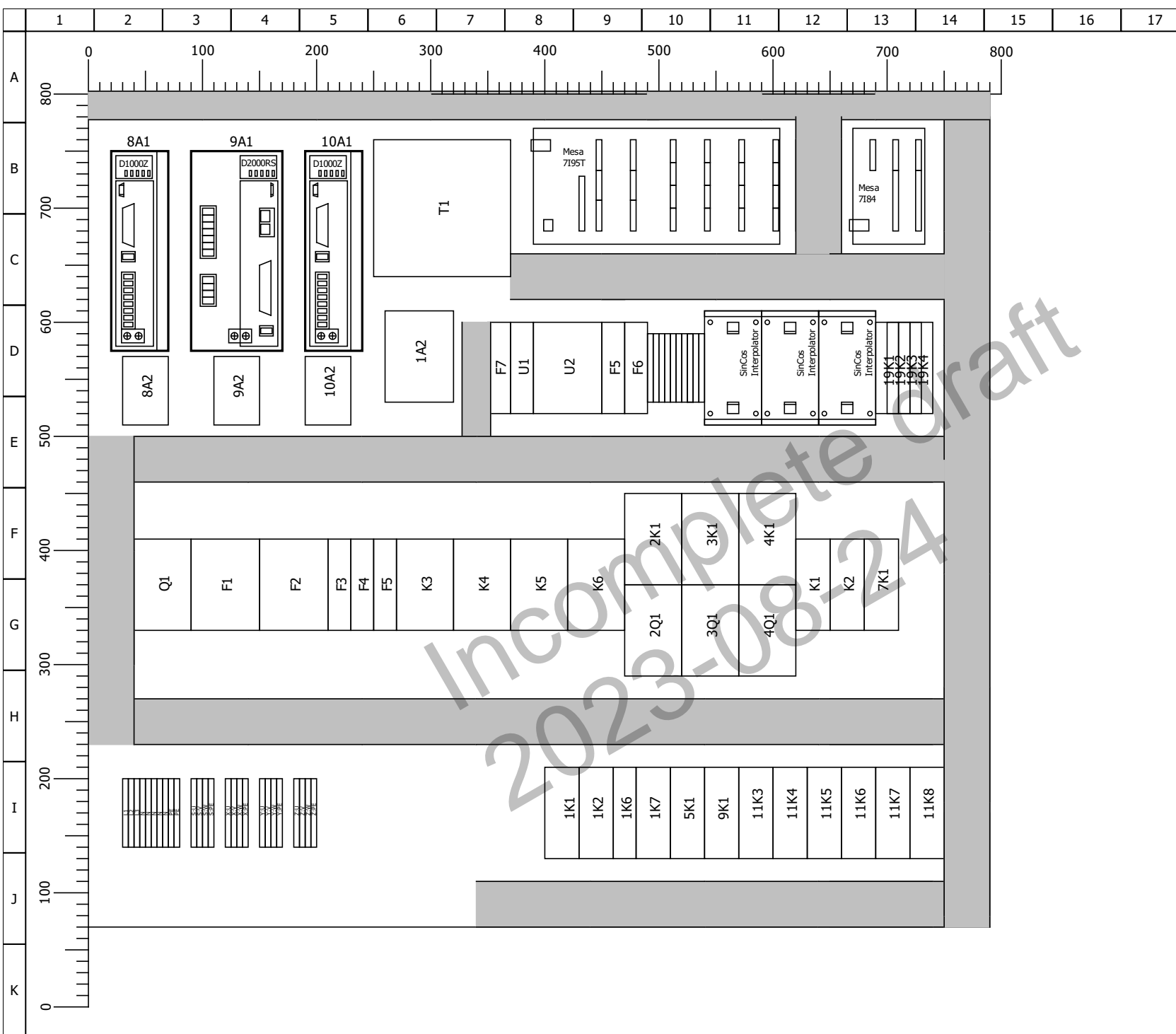


A
B
C
D
E
F
G
H

Gearbox input gear middle pos.
Central lubrication low level
Central lubrication pressure ok
Hydraulic pressure sufficient
Touch probe touching part
Tool length probe touch



Incomplete draft
2023-08-24



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A

B

C

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