

MPG X



A B GND VCC

MPG Y



A B GND VCC

Auswahl MPG/Vorschub/0

RS 26



GND 1 2 3

Auswahl MPG 0,1 0,01 0,001

RS 26



GND 1 2 3

Vorschubsrichtung

SVH NA 4022



IN1 OUT1 (x-)

IN2 OUT2 (x+)

IN3 OUT3 (y-)

IN4 OUT4 (y+)

KSS



GND VCC A B
Beleuchtung

Feedrate Override

EC 11 Encoder20Pos



GND VCC A B

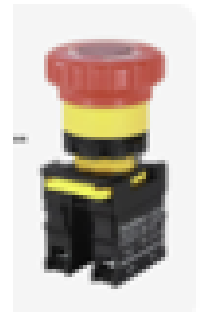
Spindle Override

EC 11 Encoder20Pos



GND VCC A B

Not-Aus



IN OUT

Bildschirm

PC ein



Maschine ein



Maschine aus



Feedrate Override

Spindle Override

EC 11 Encoder20Pos

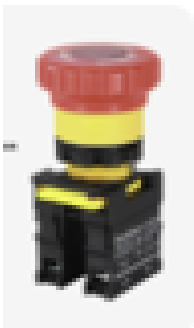
EC 11 Encoder20Pos



GND VCC A B

GND VCC A B

Not-Aus



KSS



Cycle start



Cycle stop

