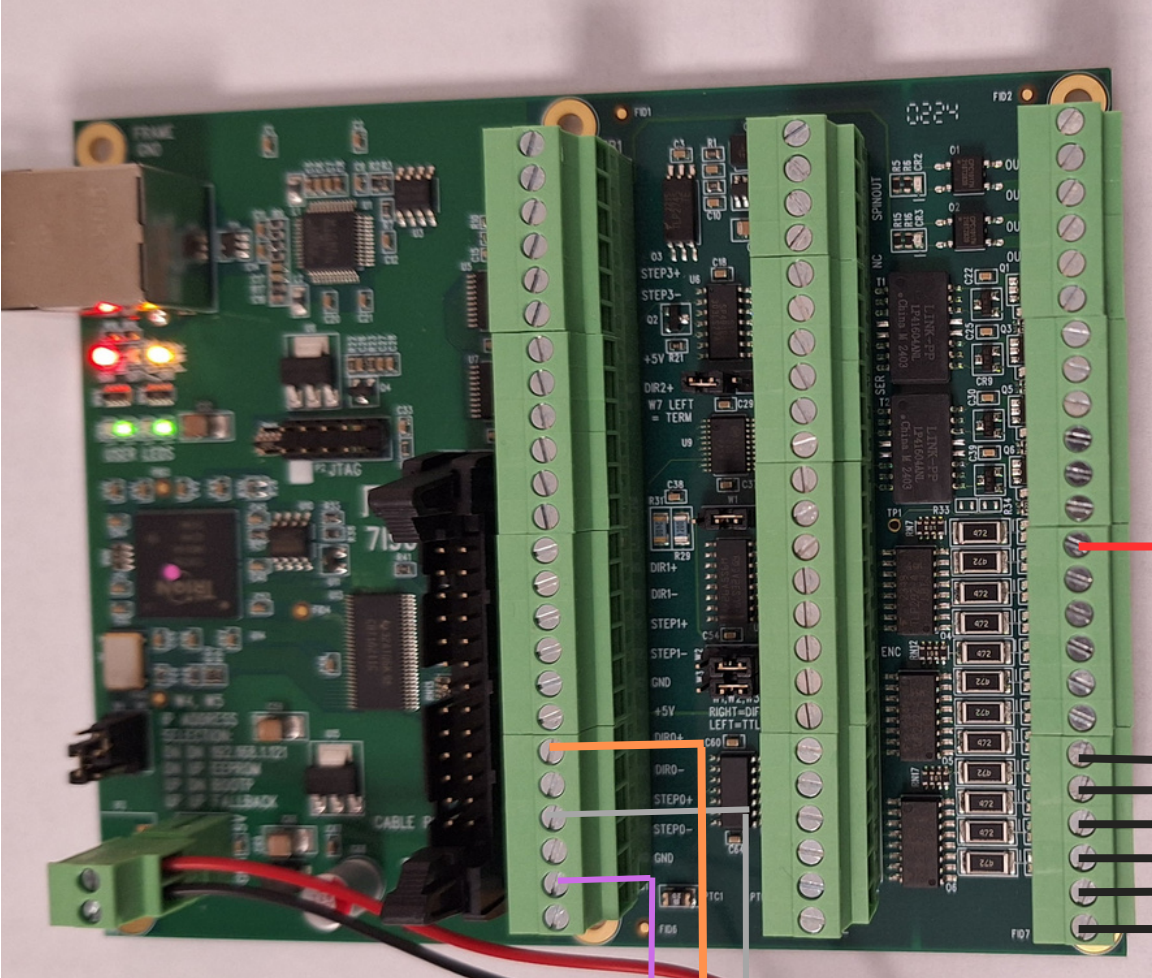
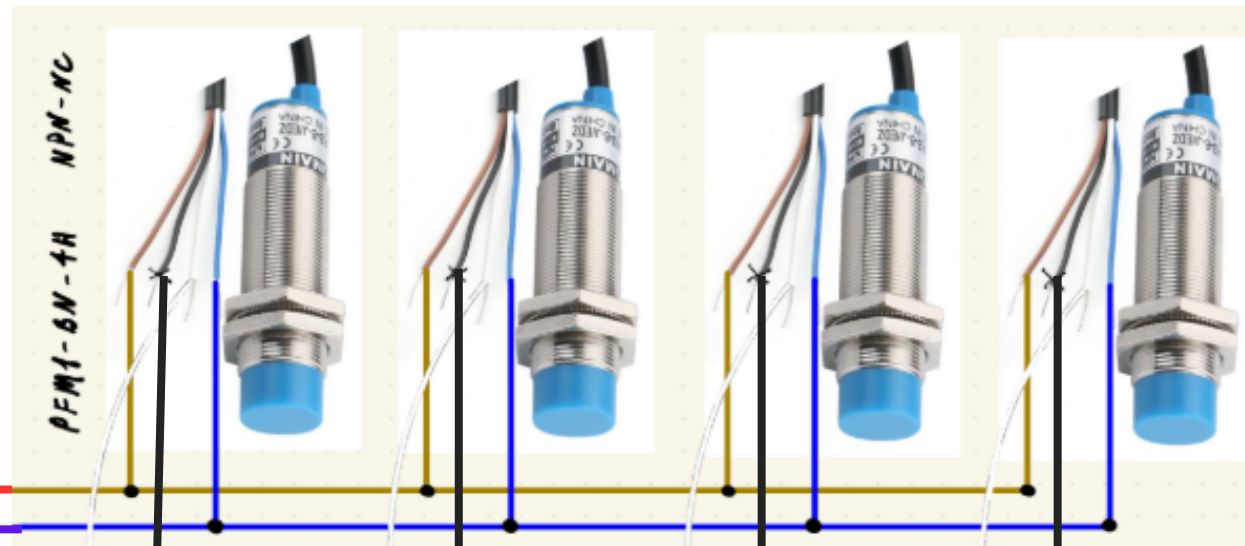




+24v

Z-Finder

0v



E-Stop

60 V

Encode Motor

Dir-

Step-

+5v

