

WARNING

Failure to follow instructions on this page may result in serious personal injury or death.

19. Connect the positive lead of a DVM across the tacho speed range terminal for the motor (55, 55.1 or 55.3) and the negative lead to terminal 13 at the N-board connector.
20. Place the Main Electrical Disconnect Switch in the ON position.
21. Energize the drive by starting the machine.
22. Monitor the tacho voltage on the DVM and adjust the drift pot (R20) to obtain zero (0) volts.

Repeat this procedure for each axis. Refer to the following procedure for the gain and current limit adjustment.